

Review Article

Opportunities and Challenges in Exploring Indian Non-mulberry Silk for Biomedical Applications

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Owing to innate desirable features like biocompatibility, mechanical robustness, tunable biodegradability and amenability to multiple formatting, silk (christened as the 'queen of textile') has carved a unique niche in the realm of regenerative medicine. Silkworms, being the major source of silk are generally classified as mulberry and non-mulberry types depending on their feeding habit. Over the years, numerous patents and manuscripts on mulberry based silk for various biomedical applications have been published. In sharp contrast to this, the (immense) potential of the non-mulberry silk for biotechnological applications has been realised quite late. In this article, we have presented the prospects and the recent endeavors to exploit non-mulberry silk (fibroin and sericin) extracted from *Antheraea mylitta* (*tasar*), *Antheraea assamensis* (*muga*), *Philosamia ricini* (*eri*) etc. for fabrication of various formats of biomaterials in applications such as tissue engineering, drug delivery, *in vitro* tumour modelling, antimicrobial sutures etc. The focus of this article is to highlight the prospective avenues of exploring non-mulberry silk in biomedical domain, as reflected through some of the recent select research works.

Keywords: Non-mulberry Silk; Tissue Engineering; Biomaterials; Scaffolds; Drug Delivery

Introduction

Regenerative medicine stands out as the indispensable demand of the hour in the context of constantly escalating cases of degenerative diseases, skyrocketing medical costs, lack of appropriate organ-donors and issues of non-acceptance of transplants (Gurtner *et al.*, 2007; Lieben, 2016). Regenerative medicine (Fig. 1) is an umbrella term encompassing endeavors to bring material science, molecular biology and tissue engineering sciences to assist the body's inherent regenerative potential *in vivo* (*inside the body*). This is achieved by the application of growth factors and/or appropriate cell types *in vitro* (*in lab conditions*) on suitable scaffold matrices. The choice of material for the scaffolding matrix becomes crucial as it aids in growth and maturation of seeded cells and for further implantation in patients without eliciting any adverse immune reaction (Mason and Dunnill, 2008).

Amongst others, the scientific fraternity has witnessed the unique journey of silk from the textile and fashion industry to various other stimulating realms, including those of microfluidics-research (Konwarh *et al.*, 2016) and biomedical sciences, in particular, tissue engineering (Melke *et al.*, 2016). Development of silk based biomaterials/scaffolds is envisaged to assist in tissue replacement, repair and regeneration as well as understanding human physiology, pathophysiology and toxicology. Such scaffolds provide a three dimensional structure with tunable physicochemical properties including pore size, porosity, swelling capacity, mechanical strength etc. (Abbott and Kaplan, 2016). The scaffolds assist in the cell proliferation, migration and nutrient or waste material exchange. Fabrication of these biomaterials is streamlined to explore the innate attributes of silk including resilience, biocompatibility and tunable biodegradation profile (Li *et al.*, 2015). Siphoning the use of Indian endemic silk into the niche of

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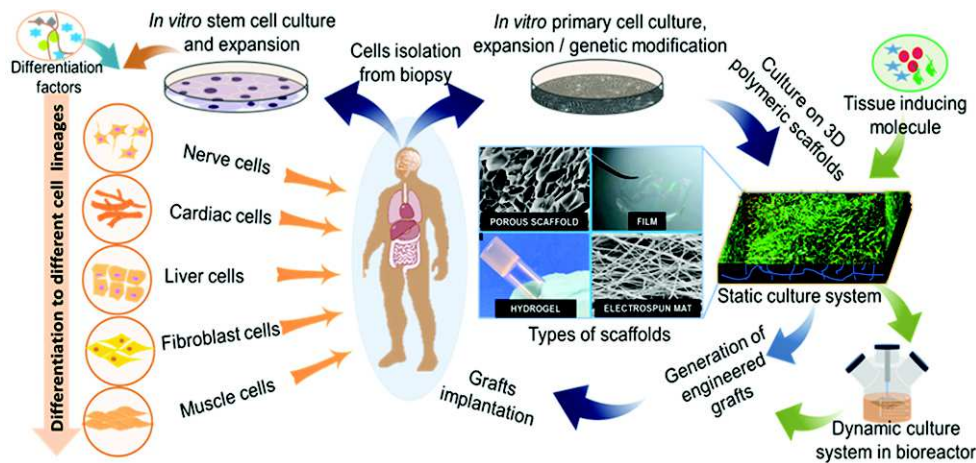


Fig. 1: Schematic representation of the concept of tissue engineering and regenerative medicine

regenerative medicine is expected to open up avenues to address some of the pressing biomedical issues.

In various pockets of our country, silkworms, the lepidopterans belonging to the families of *Bombycidae* and *Saturniidae* have been commercially exploited for production of silk. Silkworms are classified into mulberry (e.g., *Bombyx mori*) and non-mulberry (e.g., *Antheraea mylitta*, *Antheraea assamensis*, *Philosamia ricini*) types depending on the feeding habit. The mulberry silkworms, *B. mori* (belonging to *Bombycidae*) feed on the leaves of mulberry plants and contribute about 90% of global silk production. There exists plethora of reports on the protocols and associated challenges of cultivating the domesticated mulberry silkworm as well as studies in the perspective of its protein chemistry, genome and exploitation in various domains including tissue engineering, drug delivery and nanobiotechnology (Sangkert et al., 2016; Wang et al., 2016; Liu et al., 2016; Patil et al., 2016). Some of the representative works involving *B. mori* silk biomaterials are presented in Fig. 2. As for evidence, a simple prototype device was fabricated for directional freezing of *B. mori*, circumventing the issue of heterogeneity in alignment and pores in laminar scaffolds for survival of chondrocytes and differentiation of bone marrow stem cells (Mandal et al., 2013). With the goal of engineering bone lamellae, the alignment and osteogenic differentiation of MSCs on patterned *B. mori* silk films have been documented (Tien et al., 2012). Interestingly, high compressive strength (~13 MPa in hydrated state) 3D scaffold based on *B. mori* silk protein-protein interfacial

bonding has been fabricated for bone tissue engineering (Mandal et al., 2012). Three layered wedge shaped *B. mori* silk scaffold system has been projected for knee meniscus grafts (Mandal et al., 2011). Besides, RGD-coupled, porous, patterned, mechanically robust and transparent *B. mori* silk films were fabricated to mimic corneal stromal tissue architecture and hierarchy (Gil et al., 2010). Prior work also testifies the successful application of *B. mori* fibroin/gelatin multilayer biocompatible films for controlled release of different compounds including trypan blue, FITC-inulin and FITC-BSA (Mandal et al., 2009a). Recently, the prospects of blending silk fibroin and human hair-derived keratin have been documented for wound healing application in skin tissue engineering (Bhardwaj et al., 2015).

On the other hand, *Antheraea* and *Philosamia*, the *saturniid* silkworms, are two major sources of wild/non-mulberry silk in India (Kundu et al., 2012). These silk varieties are symbolic of the dynamic and rich cultural heritage of different serizones of India. To cite for evidence, the resplendence and the picturesque floral motifs of a pair of muga (the golden yellow silk, capped with the Geographical Indication, GI status) (Phukan, 2012) *mekhela chadar* (a traditional dress worn by Assamese women) reverberate the creative genius of the weavers and the toil of the sericulturists of the state of Assam. At this juncture, it would be relevant to mention that research on various non-mulberry silk biomaterials has geared up in various institutes all over the world. Amongst others, endeavours are also underway to explore north-east Indian silk based biomaterials using

innovative approaches like electrospinning and others for regeneration of a plethora of tissues. These biomaterials may not only be used for tissue

engineering but also as 3D disease tissue models and delivery of cells and drugs.

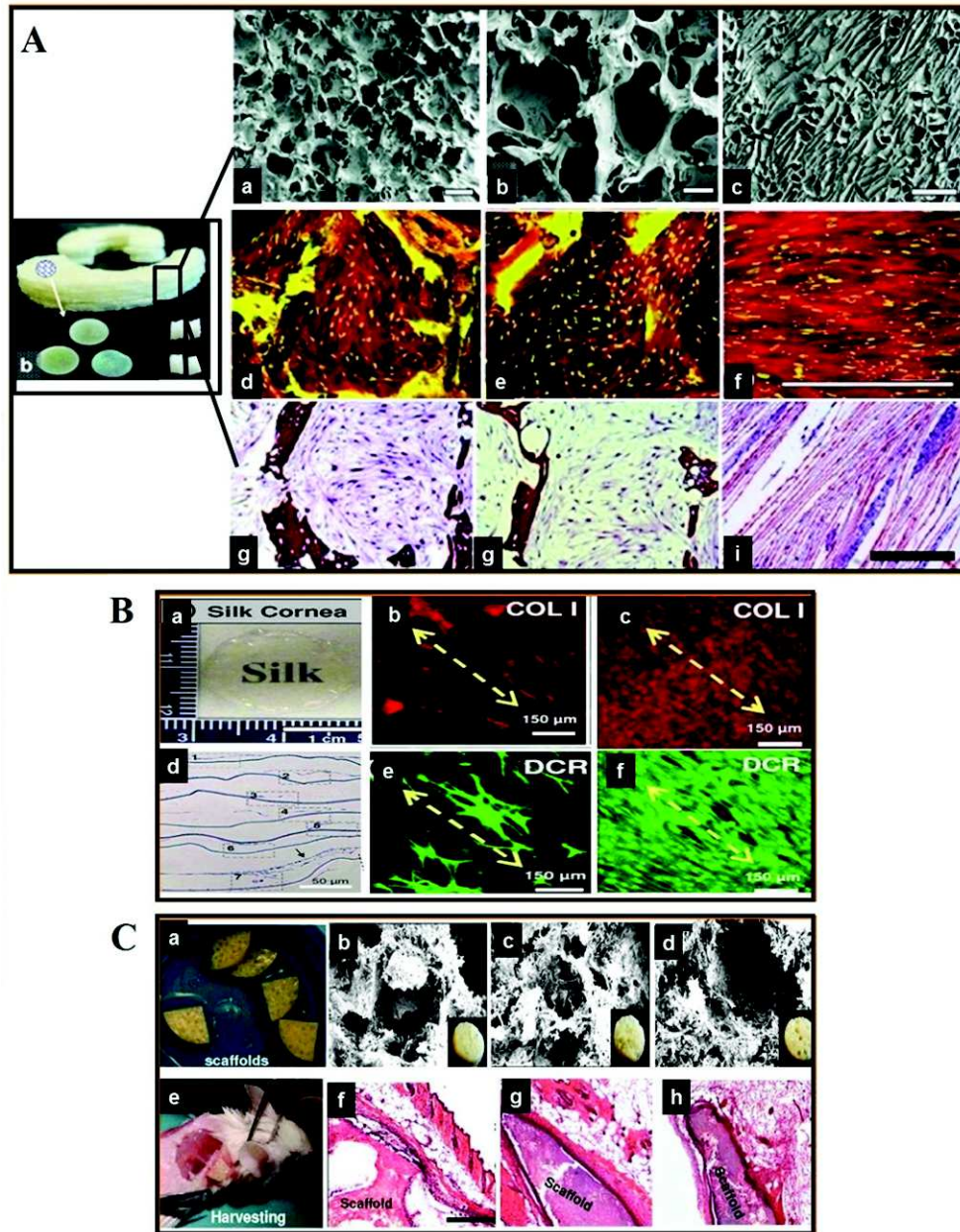


Fig. 2: [A] Silk scaffolds for functional meniscus tissue engineering; (a-c) scanning electron micrograph of fabricated three layers, (a) top layer, (b) middle layer and (c) bottom layer, (d-f) Confocal images of hMSCs on individual scaffold layers in chondrogenic medium after 14 days, (d) top layer, (e) middle layer and (f) bottom layer, (g-i) safranin O staining for sGAG secreted in scaffolds after 28 days (g) top layer, (h) middle layer and (i) bottom layer. Reproduced with permission from (Mandal *et al.*, 2011) ©2011 Elsevier. [B] Multi-layered silk films for corneal tissue engineering; (a, d) stacked films with cells for corneal construct and H&E staining after 1 week, (b, c) immunostaining for collagen type I of (b) without RGD pattern film and (c) RGD modified pattern film, (e, f) immunostaining for decorin of (e) pattern film without RGD and (f) RGD modified pattern film. Reproduced with permission from (Gil *et al.*, 2010) ©2010 Elsevier. [C] High strength silk scaffold for bone tissue engineering; (a) fiber reinforced high strength scaffolds, (b-d) scanning electron microscopy images of different length fiber reinforced scaffolds, (b) small fiber, (c) middle length fiber and (d) large fiber, (e) harvesting of implanted scaffold, (f-h) histological analysis for *in vivo* responses of transplanted scaffolds after 4 weeks, (f) small fiber (g) middle length fiber and (h) large fiber. Figure adopted from (Mandal *et al.*, 2012)

Therefore, we have tried to compile the recent scientific endeavors on the exploration of Indian non-mulberry silk in the biomedical domain in the present article. We start off with a short note on the non-mulberry silk worms and their life cycle. Then, a section is dedicated to the discussion of the major proteins and signature-sequences, relevant to biomedical engineering while keeping the prime focus on the plethora of biomedical applications and the associated intricacies along with possible solutions in

exploring non-mulberry silk.

A note on non-mulberry silk worms

Diversity

A wide variety of non-mulberry silk worms (Kundu et al., 2012) has been identified in various geographical locations and the exploitation of the same has been reported for harvesting silk. These are summarized in Table 1.

Table 1: Key features of major non-mulberry silk worms (adapted from Kundu et al., 2012)

Non-mulberry silkworm	Key features
Tasar (<i>Antheraea mylitta</i>)	Endemic to Indian subcontinent· Uni-, bi-, or tri-voltine; depending on geo-ecological conditions Feeds mainly on the leaves of <i>Shorea robusta</i> and <i>Terminalia</i> trees Most dominant, largest in size and highest silk producing capacity among all non-mulberry silk worms
Chinese (Oak) tasar (<i>Antheraea pernyi</i>)	Predominant in southern China, also found in north-eastern part of India· Uni- or bi-voltine Mostly feeds on the leaves of oak trees The black hatchlings turn to pale yellowish green post first sheds of skin
Muga (<i>Antheraea assamensis</i>)	Endemic to north-eastern zone of India, particularly in the Brahmaputra valley and adjoining hills of Assam Multi-voltine and semi-domesticated Polyphagous and feeds on the leaves of <i>Litsea</i> , <i>Machilus</i> , <i>Cinnamomum</i> , and <i>Actinodaphne</i> spp. trees Produces golden yellow color yarn Susceptible to various diseases, pest and predators Lesser heterogeneity and sexual dimorphism with regard to colour pattern in contrast to <i>A. mylitta</i>
Eri (<i>Philosamia ricini</i>)	Found in north-eastern part of India, China, Japan and also across the palaeartic and Indo-Australian biogeographic regions Multi-voltine and domesticated Primarily feeds on the leaves of castor tree (<i>Ricinus communis</i> L.) Produces spun silk
Fagaria (<i>Attacus atlas</i>)	Predominant across the Malay archipelago (Indonesia, Singapore and Philippines) Often consider as the largest silkworm in terms of total wings span Bi-voltine Polyphagous; feeds on the mature leaves and rarely attacks the developing leaves Yarn exhibits higher tensile strength than muga or eri
Shashe (<i>Gonometa postica</i>)	Endemic to the Savannas of eastern and southern Africa Uni-, bi-, or multi-voltine Feeds on the leaves of <i>Burkea africana</i> , <i>Acacia erioloba</i> , <i>A. melifera</i> , <i>A. tortili</i> and <i>Brachystegia</i> spp. The mature larvae is protected by spine, a silken cocoon to immobilize the pupa The moth and the cocoons are dimorphic in nature; females are twice the size of males
Cricula (<i>Cricula trifenestrata</i>)	Distributed across the Indian sub-continent to Philippines, Java and Sulawesi Bi- or multi-voltine depending on geo-ecological conditions Smallest silkworm among all non-mulberry silkworms Polyphagous; feeds on the leaves of mainly fruit trees e.g., <i>Prunus</i> , <i>Malus</i> , <i>Pyrus</i> , cashew and so on Produces golden perforated cocoons

Life Cycle of Non-mulberry Silk Worm

Duration of life cycles of different non-mulberry silkworms varies with the species-type and climate. The various species show different physiological, morphological and growth characters depending on feeding behavior as highlighted in the above table. Beside this, the number of cycles per year (termed as voltinism) depends on the strain as well as environmental conditions like temperature. The life cycle of the non-mulberry silk worms can be classified into the following stages (Kundu *et al.*, 2012) (Fig. 3).

- **Egg:** On advent of favorable conditions, post copulation, adult female moth lays fertilized eggs on the surface of leaves of the host plant or in its vicinity.
- **Larva:** Post hatching, the larvae, the elongated caterpillars, begin to consume the host leaves and grow. It is the only feeding stage in the life cycle. During larval stage, they undergo different molting phases. The interval between the phases is termed as 'instar'. Wild non-mulberry silkworms are tetra-molters with five instars. The duration of instars and molting periods vary from 4 to 15 days and 24 to 36 h respectively. In the final larval stage, the fifth instars stop feeding, shorten their body size and start to spin cocoon.
- **Pupae:** The encapsulating cocoon, majorly made of silk proteins confers protection from adverse environmental conditions. Pupation takes place within the cocoon. The larva remains inside it until favorable conditions return.
- **Adult:** Under favorable circumstances, the pupa releases the enzyme *cocoonase* that digests and softens the cocoon layers, and emerges out of the cocoon as an adult moth. The adults undergo copulations and lay eggs, thereby initiating the next generation of the cycle

Major Proteins and 'Signature-Sequence' Germane to Tissue Engineering

Silk worm proteins- fibroin and the gummy sericin, exploited for biomedical applications (as highlighted later in this article) may be extracted from either cocoons or silk glands. Silk exists as highly concentrated solution with α -helix and random coil

conformation in glands. During biospinning, a highly specialized process, silkworms extrude protein through a spinneret with rapid elongation flow that converts the random coils to β -sheets. This process (dictated by microfluidics principle) is associated with various factors like exposure to air, shear stress and K^+ ions concentration (Chae *et al.*, 2013). As literature abounds on exploitation of mulberry silk (*B. mori*) for tissue engineering applications, it would be relevant to place a note on the same prior to specifically discussing about non-mulberry silk.

B. mori fibroin consists of heavy (H, 391.367 kDa) and light (L, 25 kDa) polypeptide chains, linked by a disulfide bond between the Cys-c20 (20th residue from the COO⁻ terminus) of the H-chain and Cys-172 of L-chain (Inoue *et al.*, 2000). A glycoprotein, P25 (25 kDa) is attached non-covalently to both the chains. The primary structure of *B. mori* fibroin consists of multiple repeats of AGSGAG which make up 55% of the total fibroin, conferring crystallinity to the structure. More specifically, H-chain consists of twelve domains, each domain comprising of hexapeptide sub-domains including GAGAGY, GAGAGS, GAGYGA or GAGAGA (Zhou *et al.*, 2001). L-chain consists of relatively high amount of leucine, isoleucine, valine and acidic amino acids. The structural changes from Silk I (prior to crystallization) to Silk II (crystallized) occurs exclusively in crystalline region post spinning or alcohol treatment that induce β -sheet formation in between the repeating units. It has been reported that *B. mori* fibroin consists of mainly 30% alanine, 46% glycine, 12% serine, 5.5% tyrosine, 1% aspartic and glutamic acid, and 2.2% isoleucine, leucine and valine (Gupta *et al.*, 2015). Five polypeptides ranging from 80 to 310 kDa constitute the gland sericin while polypeptides of 400 kDa, 250 kDa, 150 kDa and 24 kDa make up cocoon sericin. The amino acid compositions of mulberry and different non-mulberry silk fibroin are compared in Table 2.

We now specifically present the discussion on the non-mulberry silk proteins in the following section.

A. *mylitta*

Homodimeric gland fibroin of ~395 kDa (each monomer being ~197 kDa) has been determined in the tasar silk variety. 5 different fractions (30 kDa->200 kDa) make up gland sericin while 3 fractions

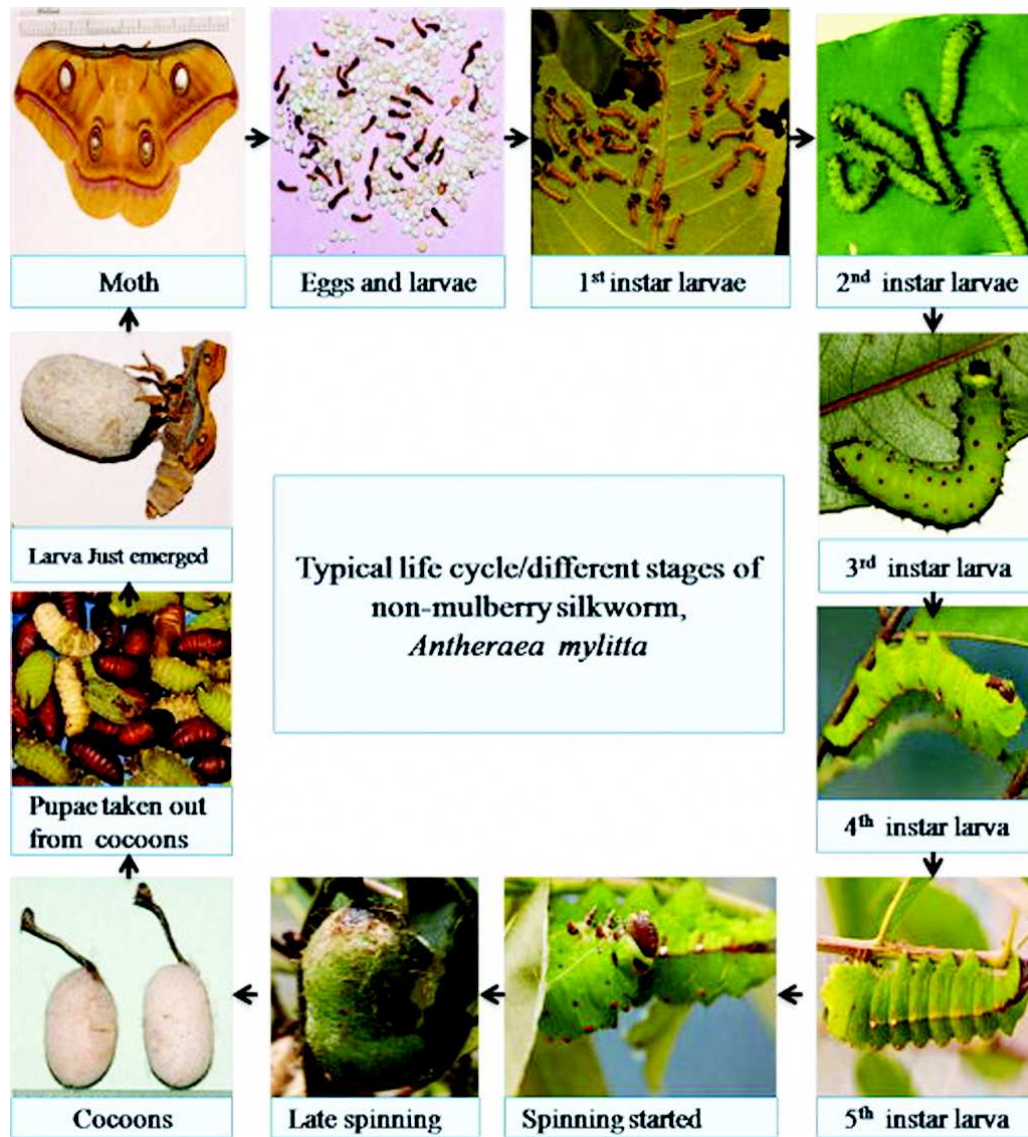


Fig. 3: Typical life cycle/different stages of non-mulberry Indian tropical tasar silkworm, *Antheraea mylitta* as an example. Figure adapted from (Kundu *et al.*, 2012) ©2012 Wiley Periodicals, Inc.

Table 2: Compositional abundance of different amino acids of mulberry and non-mulberry silk fibroin (Gupta *et al.*, 2015; Sen and Babu, 2004; Reddy and Yang, 2010)

Amino acids	Amino acid compositional abundance (mol %)			
	<i>B. mori</i>	<i>A. assama</i>	<i>P. ricini</i>	<i>A. mylitta</i>
Ala	30.2	42.5	47.9	27.7
Gly	45.9	28.9	31.4	30.89
Ser	12.1	10.2	5.1	13.72
Arg, Lys, His	0.6	3.9	3.61	5.02
Tyr	5.3	4.9	5.56	9.37
Glu, Asp	1.0		4.32	1.26
Ile, Leu, Val	2.2	1.2	0.8	2.94

(70 kDa, 200 kDa and >200 kDa) were found to constitute the cocoon sericin (Kundu *et al.*, 2012). *O*-linked glycosylation is observed in *A. mylitta* silk fibroin (Datta *et al.*, 2001). The *O*-linkage conforms to a core 1 mucin-type oligosaccharide structure which consists of at least eight monosaccharide residues linked to the protein backbone by *N*-acetyl galactosamine moiety.

P. ricini

P. ricini fibroin protein is constituted of 97 kDa (with compositional abundance of glutamic acid) and 45 kDa polypeptides connected through a disulfide bond while

the cocoon- sericin comprises of a 66 kDa molecule (Ahmed *et al.*, 2004). The basic repeating unit of *P. ricini* silk fibroin (SF) is (alanine)₁₂₋₁₃ which is similar to spider (major ampullate) silk that possesses (alanine)₅₋₆ as repeating unit.

A. *assamensis*

Two fractions of 220 kDa and 20 kDa have been reported for *A. assamensis* fibroin while a single fraction of 66 kDa constitute the sericin (Kundu *et al.*, 2012). The primary structure of *A. assamensis* SF comprises of 42.5% alanine, 28.9% glycine, 10.2% serine and 5.5% tyrosine (Gupta *et al.*, 2015). The secondary structure of the muga silk fibroin possesses three main motifs: A-motif, consisting of alanine residues; G-motif, primarily composed of glycine residues; and R-motif that contains arginine residues. The A-motif contains poly-alanine stretches of (alanine)₅₋₁₅ and is responsible for the crystallinity of the protein. One of the unique features of polyalanine stretches of *A. assamensis* SF is the absence of any interspersing amino acid unlike their counterparts with 3-4% serine residues in other members of the *saturniid* family.

Various amino acid ratios of different non-mulberry SF have been presented in Table 3. In a recent endeavor to correlate the physical properties and sequence in silkworm fibroin (Malay *et al.*, 2016), strictly-defined structural transitions of the non-mulberry silk fibroin in the yielding and strain hardening events (tensile deformation and thermal assessments) were worthwhile to note in comparison to that of *B. mori*. It was predicted that modular repeats of the saturniid sequences tend to produce structures that respond in a concerted fashion in contrast to heterogeneous structures of the mulberry counterpart.

The presence of intrinsic cell binding RGD sequences within non-mulberry silk fibroin (NMSF)

confers special niche to the resilient, biocompatible and biodegradable biomaterials based on the latter in the domain of tissue engineering (Bellis, 2011). We have previously shown desirable cell response in terms of good cytoskeleton organization, actin development, cell spreading, and strong binding to substratum using *A. mylitta* fibroin protein films having RGD sequences in comparison to *B. mori* counterpart (Mandal *et al.*, 2010). Furthermore, mechanical robustness of the NMSF reported in terms of its higher tensile strength than mulberry SF has been bracketed together with the lesser heterogeneity and orderly arrangement of non-polyalanine repeats in higher number, tighter poly-alanine β -crystals that are devoid of non-alanine residues and lesser amount of polar residues in the protein main chain (Datta *et al.*, 2001).

Dissolution and Extraction of Non-mulberry Silk Fibroin

During SF extraction from mulberry silk worm cocoons (Mandal *et al.*, 2011); there occurs a disintegration of β -sheet of the biopolymer, resulting in random coils and alpha helical structures. The β -sheet structures are re-induced post biomaterial fabrication for stabilization through techniques like water vapour annealing or ethanol treatment. However, solubilization of non-mulberry silk cocoon is a formidable task due to its hydrogen bonds and hydrophobic nature. Use of chaotropic agents like lithium bromide (LiBr) (conventionally used for extracting *B. mori* silk fibroin) to solubilize non-mulberry cocoons is less effective and results in less yields. Posterior silk gland is an alternative source of silk protein. The basic difficulty for isolation of gland proteins is the rapid aggregation and precipitation on exposure to salt. It can dissolve in 8 M urea, but has the tendency to aggregate when stored at 4°C. Use of lithium dodecyl sulfate (LDS) is one successful way to dissolve glands protein (Datta *et al.*, 2001). However, lithium salts known to affect metabolism, neural communication and cell proliferation (Phiel and Klein, 2001) should be removed completely from proteins prior to their application in biomedical and tissue engineering fields. In this context, the use of an anionic detergent, sodium dodecyl sulfate (SDS) (Mandal and Kundu, 2008) was documented for the solubilization and regeneration of NMSF from glands (Fig. 4).

Table 3: Various amino acid ratios of different non-mulberry silk fibroin (Reddy and Yang, 2010)

Ratios	<i>A. mylitta</i>	<i>P. ricini</i>	<i>A. assamensis</i>	<i>B. mori</i>
Basic/acidic	0.97	1.30	1.24	0.65
Hydrophilic/hydrophobic	0.44	0.35	0.38	0.28
Bulky/non-bulky side group	0.18	0.24	0.28	0.17

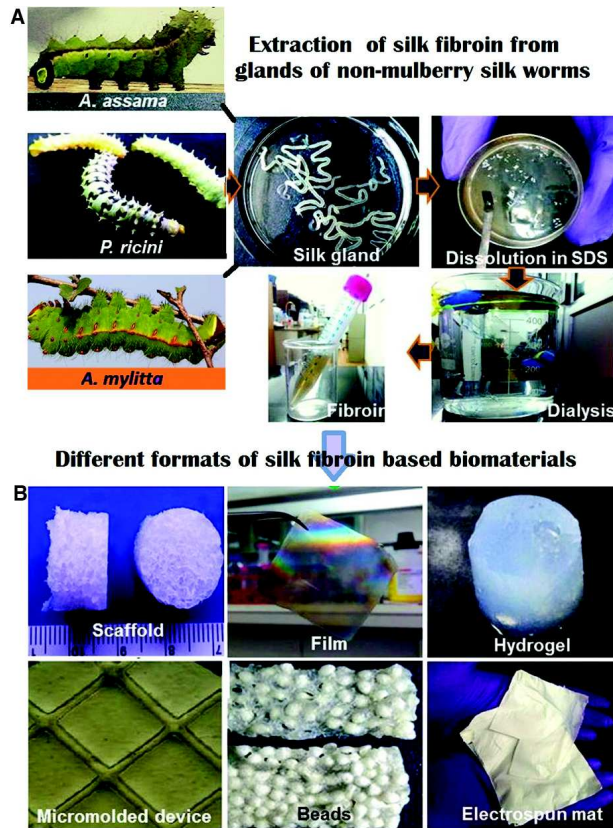


Fig. 4: Procedure followed for silk gland fibroin protein isolation from matured 5th instar larvae of non-mulberry silkworms and different fabricated matrices. The image of the micromolded device is reproduced with permission from (Mandal *et al.*, 2009b) ©2008 Springer. The image of the beads is reproduced with permission from (Mandal and Kundu, 2009a) ©2009 Elsevier

A critical micelle concentration (6 mM) of SDS is needed to maintain micellar orientation and structure entrapping fibroin in the hydrophobic core. SDS solubilizes the protein and hinders β -sheet formation by increasing interactions between hydrophilic blocks of protein. This procedure also overcomes the innate limitations related to *B. mori* silk fibroin isolation. In the same token, the process facilitates high yield of the protein (~ 1 g/matured fifth instar larva). Post hydrolysis, the regenerated, non-bioengineered gland silk fibroin primarily consists of random coils and alpha helix (as in the native state). β -sheets in non-mulberry silk fibroin biomaterials are induced post exposure to water vapor or ethanol, amongst others.

Non-mulberry Silk for Biomedical Engineering

Non-mulberry silk may be fabricated into different

formats including 2D films, hydrogels, 3D scaffolds, nanofibrous mats and particles that could be used as biocompatible and affordable biomaterials (Kundu *et al.*, 2012). The compilation presented here sums up some of the recent endeavours to explore NMSF in tissue engineering and other biomedical applications including drug delivery, sutures and antimicrobial coatings along with *in vitro* tumour models. One or the various other fabricated formats have been adroitly used for these applications.

Tissue Engineering Applications

Films/membranes: The escalating number of cardiovascular diseases has become the cardinal cause of death worldwide. As a plausible approach to address this, a topical report (Gupta *et al.*, 2016) testifies the endeavours to exploit mulberry (*Bombyx mori*) and Indian endemic non-mulberry silk protein (*Philosamia ricini* and *Antheraea assamensis*) through sequential rolling of cell-laden patterned films for the facile fabrication of an affordable and biodegradable vascular graft. The protocol circumvents the conventional maturation step of grafts in pulsatile bioreactor. Support to vascular cell growth, induction of cellular alignment and functional cellular phenotype, with minimal *in vivo* immunogenic response were documented for the fabricated graft, exhibiting desirable mechanical features. It withstood the physiological blood pressure as evinced by the burst strength ranging 915-1260 mm Hg. Further *in vivo* assessments would pave the route for clinical translation of the fabricated biomimetic small diameter vascular graft, envisaged to be available as ‘off the shelf’ product for replacement of occluded/diseased coronary artery and arteriovenous fistula for hemodialysis access.

Another promising endeavor of recent times is the fabrication of *A. mylitta* SF based corneal films (Fig. 5) (Hazra *et al.*, 2016). Epithelial cells and keratocytes from rat corneal explants (cultured on these films) not only formed cell sheets but also preserved phenotypic characters along with expression of cytokeratin3 and vimentin. The expression of ATP-binding cassette sub-family G membrane 2 (ABCG2) attested the growth of limbal stem cells on the film. Implantation of the transparent and easy-to-handle biocompatible film within rabbit cornea resulted in maintenance of corneal surface

integrity without any antagonistic effect on the intraocular pressure and electroretinogram of the implanted eyes. On the other hand, the fabrication of 2D matrices of silk gland fibroins of *A. assamensis* and *A. mylitta* along with cocoon fibroin of *B. mori* has also been reported recently (Kar *et al.*, 2013). Ethanol treatment was used to induce β -sheets and impart crystallinity and insolubility. The hydrophilic films supported the attachment and spreading of MG-63 human osteoblast-like cells. In parallel lines, robust membranes of *A. mylitta* middle silk gland silk sericin were found to exhibit good mechanical strength, high temperature stability, low inflammatory response (assayed using TNF- α release) and compatibility with

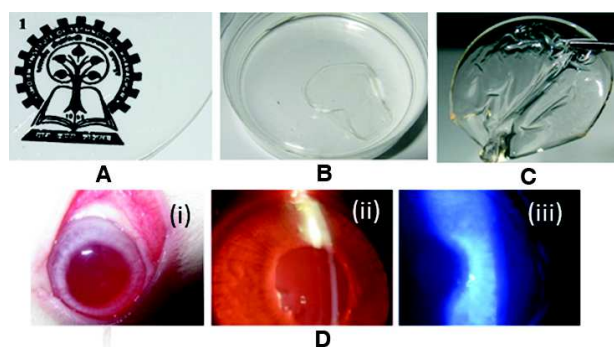


Fig. 5: Determination of transparency of *A. mylitta* films. [A] Visual appearance of 2D transparent thin film made of *A. mylitta* fibroin, the image can be clearly visualized through the transparent film. Films were [B] very thin with smooth surface and [C] easy to handle. [D] Implantation of *A. mylitta* films within the cornea. (i) Gross examination and (ii) slit lamp biomicroscopy showed that the film implanted within the cornea remained stable and transparent after 2 months and the films were well tolerated *in vivo*. (iii) Absence of fluorescein dye shows corneas were free from ulceration and erosion. Reproduced from (Hazra *et al.*, 2016), permission sought under Creative Commons CC-BY License. ©2016, Rights Managed by Nature Publishing Group

feline fibroblast cells (Dash *et al.*, 2009).

3D matrices/scaffolds: Amongst one of the early works, biospun *A. mylitta* fibers (with higher stability to protease than native gland fibroin protein) were organized into macroporous 3D matrices with linear, mixed or random alignment (Fig. 6) (Mandal and Kundu, 2010). Observation of normal attachment, spreading and proliferation of feline fibroblast cells on the biospun silk matrices evinced their prospective

use as cost-effective and natural substrate for regenerative medicine applications.

The potential of silk scaffolds of *A. mylitta* (non-mulberry) and *B. mori* (mulberry) silk gland fibroin was assessed for osteogenic differentiation of rat bone marrow cells (BMCs) (Fig. 7) (Mandal and Kundu, 2009b). High transcript levels for osteopontin, osteocalcin and osteonectin genes could be observed. High porosity and interconnectivities within pore walls of *A. mylitta* scaffolds allowed seeded cells to migrate uniformly, proliferate and differentiate throughout the scaffold. *A. mylitta* favored better osteogenesis than *B. mori* due to the former's enhanced mechanical strength.

Fibronectin like properties of *A. mylitta* SF and its prospective application as cardiac patch have also been documented (Patra *et al.*, 2012). In this context, cardiomyocytes growing on *A. mylitta* scaffolds expressed connexin 43, exhibited aligned sarcomeres and performed synchronous beating. The generated cardiac tissues were stable and spontaneously beat for at least 20 days. For prospective application in neural tissue engineering, human neural progenitor cells were found to exhibit slightly greater cell proliferation and matrix deposition on non-mulberry silk matrices compared to the mulberry counterparts. On the other hand, blended *A. mylitta* cocoon sericin/gelatin 3D scaffolds were found to display high compressibility, robust mechanical features, high porosity, high swellability, degradability and compatibility with feline fibroblasts (Mandal *et al.*, 2009c). Freeze-dry technique was explored for fabricating highly interconnected porous 3D SF matrices that supported the proliferation and migration of seeded cells, eventually organizing as a functional tissue (Mandal and Kundu, 2009c). Rapid freeze-drying (at -196°C) resulted in highly interconnected pores (with $\sim 96\%$ porosity) in sharp contrast to poor interconnectivity if slower cooling (at -20 or -80°C) was opted.

Similarly, non-bioengineered silk fibroin extracted from glands of tasar silkworms (using SDS dissolution strategy) was used to fabricate 3D scaffolds that supported osteogenic differentiation of human mesenchymal stem cells (hMSCs), spreading of nuclei and actin filaments with calcified nodules under single and double-seeded conditions (Fig. 8) (Mandal and Kundu, 2009d).

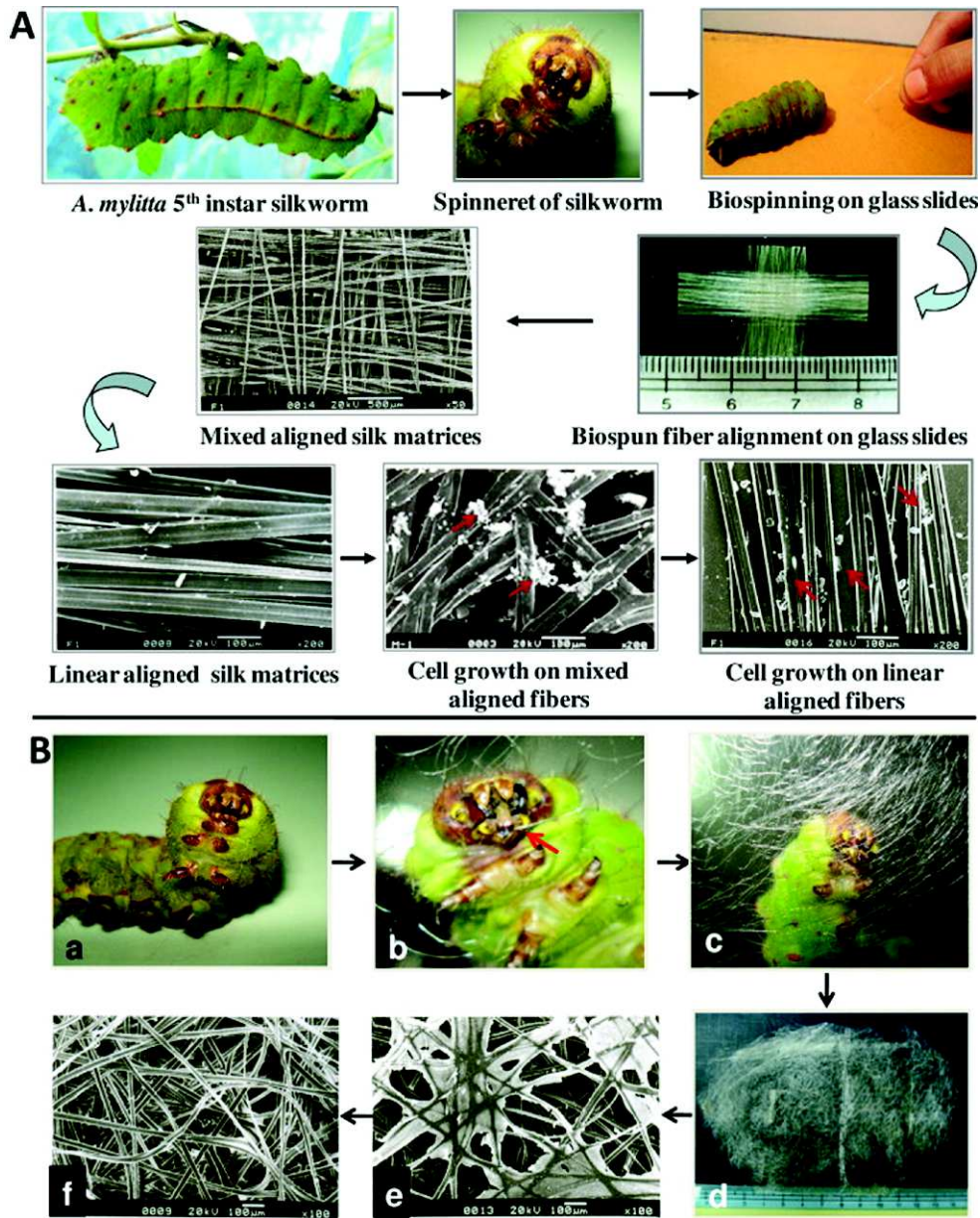


Fig. 6: Procedures followed for the fabrication of biospun matrices from silk fibroin protein obtained from fully mature fifth instar *A. mylitta* silkworms. [A] Images representing fabrication of linearly aligned and random fiber matrices. Scanning electron micrographs showing linearly arranged silk fiber matrix and cellular growth (day 1) on degummed random and aligned silk fiber [B] Representative images showing fabrication of randomly aligned biospun matrices. (a) silkworm at fifth instar stage; (b) biospinning of silk fibers by a silkworm using its spinneret; (c) randomly arranged silk fibers on teflon-coated glass plates, biospun by silkworm; (d) biospun mat on a flat surface; (e) profuse growth of AH 927 fibroblast cells (day 5) on biospun mat; (f) scanning electron micrographs of degummed biospun mat showing its porous nature. Reproduced with permission from (Mandal and Kundu, 2010) ©2010 Elsevier

In another work, SF/chitosan (CS) blended scaffolds have been projected for cartilage tissue engineering (Bhardwaj and Kundu, 2012). Expression of collagen II showed the maintenance of chondrogenesis in the constructs. SF/CS blended scaffolds and pure SF scaffolds of *A. mylitta* supported

the highest accumulation of sulphated glycosaminoglycans (sGAG) and collagen. In a recent study, it has been substantiated that *A. assamensis* SF may serve as a befitting material for fabrication of functional scaffolds to support cartilage tissue engineering (Bhardwaj *et al.*, 2016). Significantly

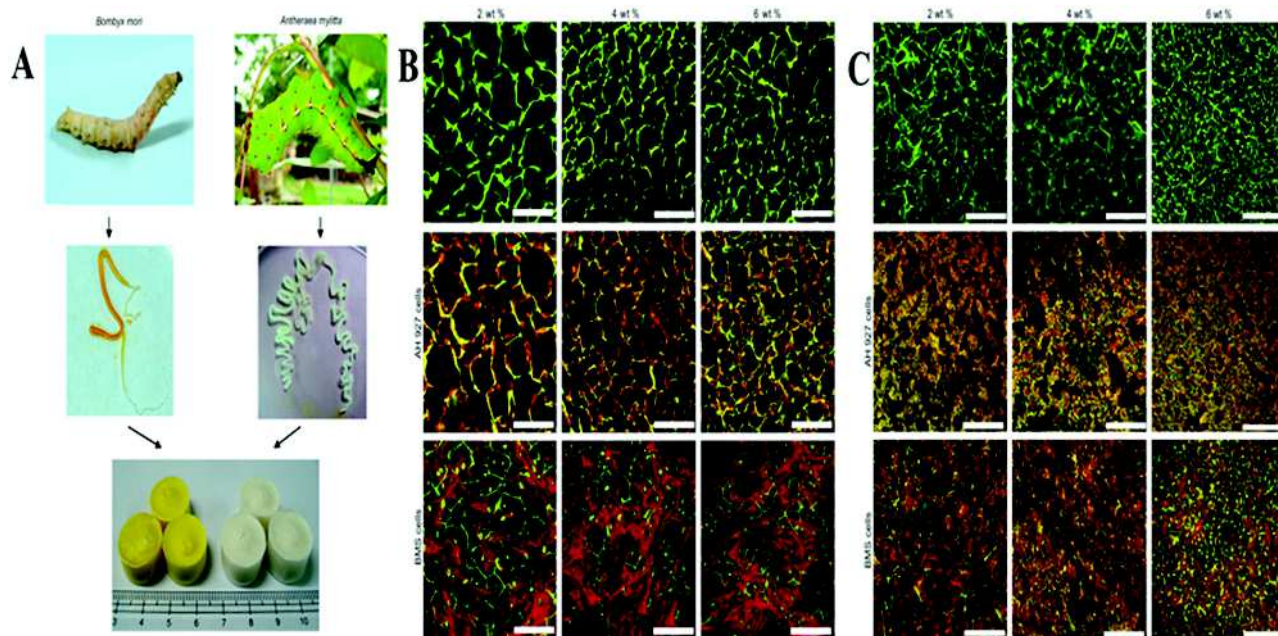


Fig. 7: [A] Schematic representation of silk fibroin source from silk glands of domesticated mulberry, *B. mori* and wild non-mulberry, *A. mylitta* silkworms for fabrication of 3D scaffolds. Confocal laser pictures showing cell growth and proliferation on 3D silk fibroin scaffolds fabricated using different wt% of [B] *A. mylitta* and [C] *B. mori*, non-mulberry silk. Reproduced with permission from (Mandal and Kundu, 2009b) ©2009 Elsevier

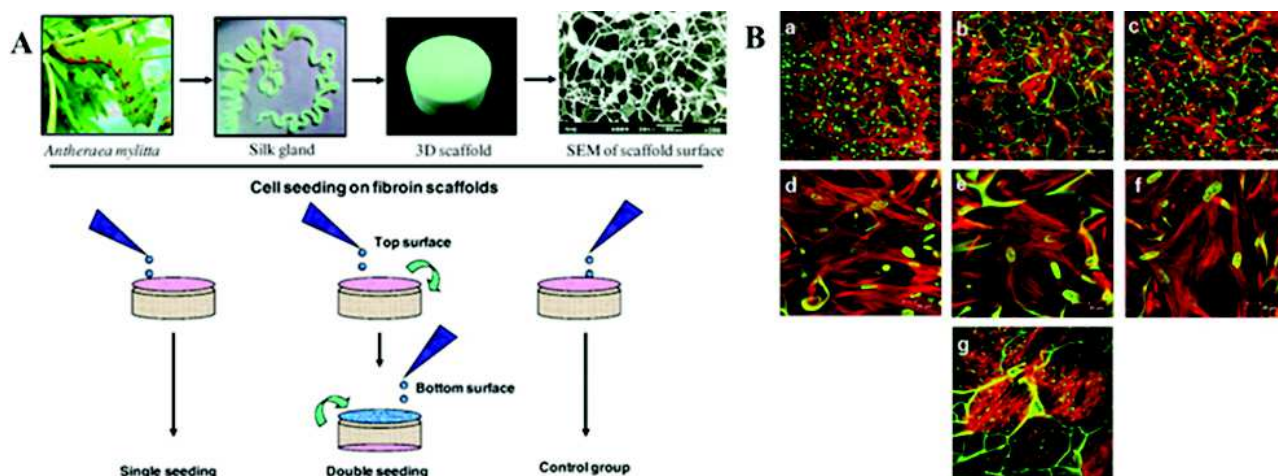


Fig. 8: [A] Schematic representation showing fabrication of 3D scaffolds using non-mulberry *A. mylitta* regenerated silk gland fibroin protein. Lower panel shows single- and double-cell-seeding techniques on silk 3D matrices. [B] Confocal laser scanning microscope images showing MSCs growth on 2 wt% scaffolds after 28 days; seeded with 3×10^5 hMSCs using (a and d) double-, (b and e) single-seeding method in osteogenic media; (c and f) control media in absence of osteogenic factors; (g) double-seeded scaffold pores with entrapped cells. Cells stained with rhodamine-phalloidin for actins (red) and Hoechst 33342 for nuclei (green). Reproduced with permission from (Mandal and Kundu, 2009d) ©2009 Elsevier

higher accumulation of sGAG and expression of type II collagen for the *A. assamensis* SF scaffolds (in comparison to *P. ricini* and *B. mori* scaffolds in histochemistry and immunohistochemical studies), along with their *in vivo* biocompatibility post 8 weeks of implantation in a subcutaneous model of rat raise

the prospects of utilizing the fabricated biomaterial for chondrocytes based cartilage repair.

Electrospun Mats

Electrospun nanofibrous mats have found prospective applications as diverse as air and water filters, drug

loading/delivery, and tissue engineering (Konwarh *et al.*, 2013; Bhardwaj and Kundu, 2010). In this context, non-mulberry fibroin grafted onto aminolyzed electrospun nanofibrous poly (ϵ -caprolactone) (PCL) scaffolds have been reported to support better (in contrast to electrospun blends of SF with PCL) activity and viability of human osteoblast like cells for prospective application in bone tissue engineering (Bhattacharjee *et al.*, 2015). It has been hypothesized that surface precipitation of nanohydroxyapatite over electrospun blends of eri-tasar nanofibrous silk fibroin scaffold (with intrinsic RGD sequence and surface hydrophilicity) might offer a prospective and cost-effective approach to stimulate differentiation of stem cells without addition of growth factors (Panda *et al.*, 2014). Mineralization studies, cell viability, expression of adhesion molecules, osteogenic differentiation and morphological visualization of differentiated cord blood human mesenchymal stem cells attested the successful endeavor of the researchers.

Researchers have fabricated a range of nonwoven scaffold composed of *A. assamensis* cocoon-derived silk fibroin (Kasaju *et al.*, 2009). The scaffolds exhibited highly interconnected porous architecture with superior thermal and mechanical properties as compared to mulberry SF. The nanofibrous network was envisaged to promote enhanced cell adhesion, growth and differentiation while the microfibrillar network provided adequate mechanical support. Pertinent to note is the construction of ultrathin nanofibrous film to mimic Bruch's membrane to investigate the response of human retinal pigment epithelium cells to this substrate (Xiang *et al.*, 2014). The membrane (of thickness $\sim 3\text{-}5\ \mu\text{m}$) was fabricated from *A. pernyi* SF, polycaprolactone (PCL) and gelatin. Human retinal pigment epithelium (RPE) cells seeded on this membrane showed enhanced cell growth rate and expression of RPE signature genes.

Hydrogels and Sponges: Hydrogels represent a unique class of polymeric materials, the hydrophilic architecture of which endows them with large water-holding capacity in their three-dimensional networks. They have found profound utility in the biomedical realm for myriad of applications including cell encapsulation, drug delivery and so on (Hoffman, 2012). In this context, researchers delved into the prospects of using ionic liquid for the solubilization

and processing of cocoon fibers of *A. mylitta* and *B. mori* to fabricate viscoelastic, degradable hydrogels (Silva *et al.*, 2013). The scientists had reported the adherence and migration of metabolically active human adipose derived stem cells (hASCs) at various levels within the hydrogels. Transforming growth factor $\beta 1$ (TGF- $\beta 1$) loaded cross-linked hydrogel matrices, fabricated using silk cocoon sericin of *A. mylitta* and carboxymethyl cellulose, were shown to provide a 3D cell-interactive environment to human keratinocytes (Nayak and Kundu, 2014). Its potential use has been proposed for cell wound dressing material. In a recent study, *A. assama* silk fibroin-agarose blended porous hydrogels with adequate elasticity have been forwarded as a better choice in comparison to the mulberry counterpart for cartilaginous tissue formation (Singh *et al.*, 2016). The study evinced a simple design strategy using silk fibroin to abrogate the undesirable features of agarose (otherwise considered the gold standard biomaterial in cartilage tissue engineering) including immunogenicity, non-degradability, low amenability to customization and low cell adhesiveness. The immunocompatible blended hydrogels supported high levels of sulphated glycosaminoglycans and collagen apart from up-regulation of cartilage specific aggrecan and sox-9 along with collagen type II marker genes.

Furthermore, researchers have fabricated cocoon derived eri silk sponges, exhibiting flexibility to adapt and recover shapes depending on applied load as well as sustained release of a model drug-ibuprofen. The sponges supported the *in vitro* cellular adhesion, proliferation and ECM production by ATDC5 chondrocyte-like cells (Silva *et al.*, 2016).

Micromolded Matrices : Spatiotemporally tuned patterns of micrometer dimensions fetch numerous advantages over macro scale cultures, particularly when it comes to presenting cells with accurate and controlled cues of biologically relevant macromolecules (including extracellular signaling components, growth factors and hormones) (Folch and Tourovskaia, 2007). Though use of materials of biological origin for preparing micromolded tissue engineering scaffolds is preferred over synthetic materials owing to easy bio-recognition and low toxicity, the practical utility is hindered by their innate poor physical properties, mechanical attributes and low processibility (Langer and Tirrell, 2004). In this

context, a micromolded matrix was fabricated using *A. mylitta* regenerated silk fibroin casted over the negative molds of polydimethylsiloxane (PDMS) (Mandal *et al.*, 2009b). Uniform spreading and proliferation of AH927 (fibroblasts of murine origin) with spindle shaped morphology and actin filaments running across the micromolded surface covering the nucleus were observed. It is expected that fabrication of such silk micromolded matrices (with RGD sequences that allow better adherence and proliferation of cells) for studying cell-surface interactions would be easier than polystyrene material.

Model-molecule/drug Delivery

Nanomaterials with unique shape-size-surface chemistry accord have been used in diverse domains like catalysis, biomolecular trapping, drug delivery and so on (Konwarh *et al.*, 2009; Konwarh *et al.*, 2012). In this context, the self-assembled micellar nanostructures (100-110 nm) of *A. mylitta* silk sericin blended with pluronic F-127 and F-87 were reported for delivery of hydrophilic (FITC-inulin) and hydrophobic (paclitaxel, anticancer drug) drugs to target sites (Mandal and Kundu, 2009e). Up-regulation of Bax (pro-apoptotic protein), down-regulation of Bcl-2 (anti-apoptotic protein) and cleavage of poly ADP ribose polymerase (PARP, regulatory protein) attested the nanoparticle loaded drug-induced apoptosis in MCF-7 cells. On the other hand, a simple design approach based on incorporating protein-immobilized 3D calcium alginate beads within silk fibroin was effectively employed to separately tailor the release rate of two different model proteins- BSA and FITC-Inulin (Mandal and Kundu, 2009a). It was observed that the sustained release profile of the encapsulated model drugs was dictated by their respective molecular weight. Such multiple drug releasing matrices could not only be used for tuning release profiles, but also employed to guide the differentiation of stem cells (MSCs) into different lineages.

A. mylitta silk fibroin nanoparticles conjugated to folate (a vitamin) have been reported as nontoxic nanocarriers to facilitate targeted and sustained release of doxorubicin in cancer cells (Subia *et al.*, 2014). Furthermore, the fabrication (using a combination of wet-milling and spray drying techniques) of non-mulberry (*A. assamensis*, *A. mylitta* and *P. ricini*) silk fibroin microparticles has

been reported for prospective drug delivery application (Bhardwaj *et al.*, 2015). Relevant to note is the fact that these microparticles assisted greater cell adhesion, spreading and viability of mouse fibroblasts in comparison to *B. mori* fibroin microparticles. Issues of inflammation, loosening and bacterial infection are common confrontation in metal based implants used for orthopaedic/dental surgeries. In this context, gentamicin loaded *A. mylitta* SF nanoparticles deposited over titanium (Ti) surface not only supported osteoblast adhesion, proliferation and differentiation with respect to bare Ti surface but also exhibited sustained *in vitro* drug release (Sharma *et al.*, 2016). Fibroin from both mulberry and non-mulberry silkworm sources has been used for surface modification of titanium alloy (Naskar *et al.*, 2014). The Ti surfaces with immobilized non-mulberry fibroin showed better results for cell adherence, differentiation and mineralization.

Suture and Antimicrobial Materials

A recent research endeavour has attested excellent mechanical properties, antimicrobial behaviour and wound healing activity of plasma polypropylene grafted muga silk as sterilized suture (a medical device applied to hold body tissues together post an injury or surgery) (Gogoi *et al.*, 2014). In another of their works, plasma induced grafting of chitosan followed by fortification with penicillin forwarded *A. assamensis* SF yarn as an antibacterial (against Gram positive and Gram negative bacteria) and antithrombogenic material (Choudhury *et al.*, 2016).

In vitro Tumour Model

Non-mulberry silk fibroin based 3D systems have also been proposed as *in vitro* tumor model for assessment of anticancer drug activity. In this context, cytotoxic effects of Paclitaxel, Celecoxib and ZD6474 at various concentrations have been assessed for breast cancer line MDA-MB-231 cells cultured on *A. mylitta* fibroin based 2D films and 3D scaffold (Talukdar and Kundu, 2012). Interestingly, the researchers reported the need of higher drug concentrations to attain a comparable decrement in cell viability and invasive potential in 3D culture. Additionally, the effect of innate attributes of tasar silk fibroin has been assessed on the HepR21 cells (that overexpress hyaladherin, hyaluronan-binding protein 1) for developing an *in vitro* 3D multicellular model to understand the progression

of hepatocarcinoma (Kundu *et al.*, 2013). The researchers reported comparable reduction of the tumour potency associated with the augmented pool of hyaluronic acid (HA, a key player in tumour progression and metastasis) and HA cables on application of 4-Methylumbelliferone (4-MU) (an inhibitor of hyaluronan synthase) in 2D and 3D models.

The works that have been highlighted here are a non-exhaustive list. Reports on novel endeavours on the use of non-mulberry silk for various biomedical applications are constantly escalating.

Conclusion

Tapping the under-explored potential of non-mulberry silk may open up new horizons in the endeavours to fabricate novel biomaterials for translational medicine. Resorting to various novel and benign extraction protocols of the silk proteins, scientists have fabricated various formats of non-mulberry silk biomaterial (scaffolds, films, hydrogels, nanoparticles, microspheres, nanofibrous mats) for applications in regenerative medicine and 3D disease tissue modelling. Silk based cost effective tissue engineered constructs are being designed with the aim of restoring biochemical and biomechanical functions of the native tissue. Such biomaterials may also fetch immense application in cell-encapsulation and delivery of various biomolecular cargoes (*e.g.*, hydrophilic and

hydrophobic drugs). However, a deeper insight into the action at the bio-interface is prerequisite for the clinical translation and availability of the non-mulberry silk based 'off-the-shelf' biomedical products. Besides, exploitation of non-mulberry silk sericin in domains like development of personal care products could open up novel profitable avenues. This would further catalyse the building up of scientific repository and creation of non-mulberry-silk based scientific innovations for practical biomedical applications.

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Conflict of Interest

The authors declare that there exists no conflict of interest.

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